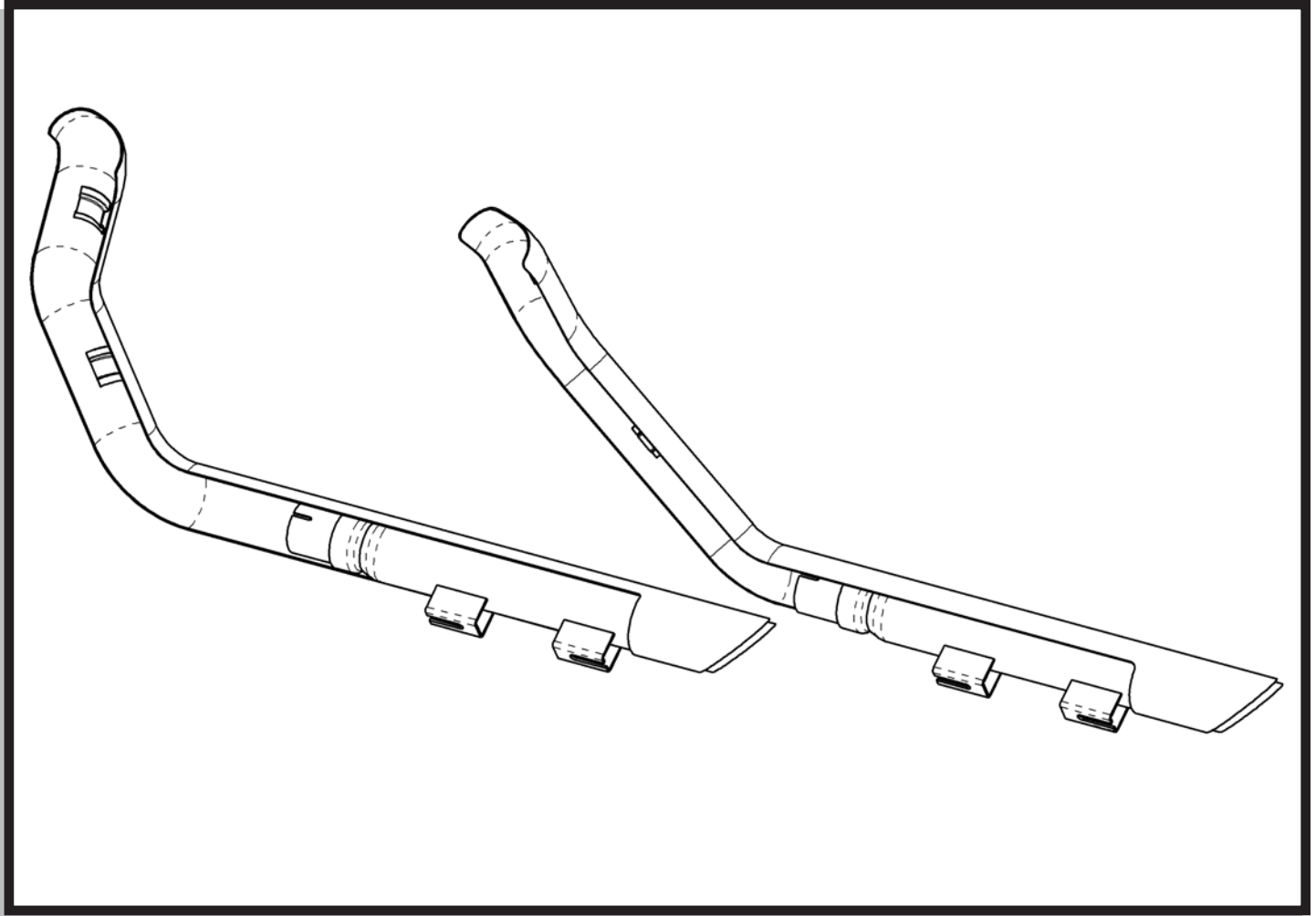




RCX104B / RCX104C

SUPER SLIP-ONS®, BLACK / CHROME

2006-UP H-D SPORTSTER



PARTS INCLUDED

Ref.	Description	Qty
1)	Muffler Assembly (Chrome)	2
2)	Front Headpipe Heat Shield (Chrome or Black)	1
3)	Raer Headpipe Heat Shield (Chrome or Black)	1
4)	Hose Clamp, #32	2
5)	Hose Clamp, #28	4
6)	Carriage Bolt, 5/16-18x5/8"	4
7)	Hex Flange Nut, 5/16-18	4
8)	Black Endcap	2

08-50-47017 REV. D



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NOTE

RCX exhaust systems may not meet EPA and/or carb emissions in the State of California or other States with similar emission control restrictions. End user of product shall determine acceptable use in compliance with local and federal laws. User of product assumes all risk and financial obligations in violation of such regulations as a result of vehicle inspections or emission tests.

INSTALLATION INSTRUCTIONS

- 1) Make sure the motorcycle is cool and place securely on a service lift or center stand.
- 2) Loosen completely the clamps securing the stock heat shields to the front and rear headpipes. Remove the heat shields from the headpipes.
- 3) Loosen the clamps securing the stock mufflers to the head pipes. Remove the bolts/nuts (2 per muffler) securing the mufflers to the muffler mounting brackets.
- 4) Loosen, but do not remove, the nut securing the rear headpipe mounting bracket to the motor.
- 5) Detach the stock mufflers from the crossover tubes, and slide the off of the stock headpipes. (Fig. 1, your motorcycle should now look like this) Remove the stock muffler clamps from the mufflers, and set aside for use with the RCX Super Slip-ons.
- 6) Using the two supplied black endcaps, plug the open holes on the crossover tube. (Fig. 2)
- 7) Feed two #28 hose clamps into the brackets on the new front heat shield that will be positioned over the headpipe area. Feed one #32 hose clamp into the bracket that will be positioned over the new muffler.
- 8) Loosely place one original muffler clamp onto the notched inlet of one supplied chrome muffler. Place the muffler inside the front heat shield.
- 9) With the muffler and heat shield together, slide the muffler onto the front headpipe outlet. While fully seating the muffler onto the headpipe, rotate the heat shield into place over the headpipe. (Fig. 3)
- 10) Using two supplied 5/16-18x5/8" carriage bolts, and two 5/16-18 hex flange nuts. Loosely secure the muffler to the front muffler mounting bracket.



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INSTALLATION INSTRUCTIONS

- 11) Position the muffler and heat shield then fully tighten the muffler mounting bolts/nuts. Fully tighten the muffler clamp. Fully tighten all hose clamps.
- 12) Repeat steps 7-11 for the rear heat shield and muffler. (Fig. 3)
- 13) Fully tighten the rear headpipe to motor clamp hardware.
- 14) Clean all fingerprints and grease from the exhaust system prior to starting the motorcycle.

