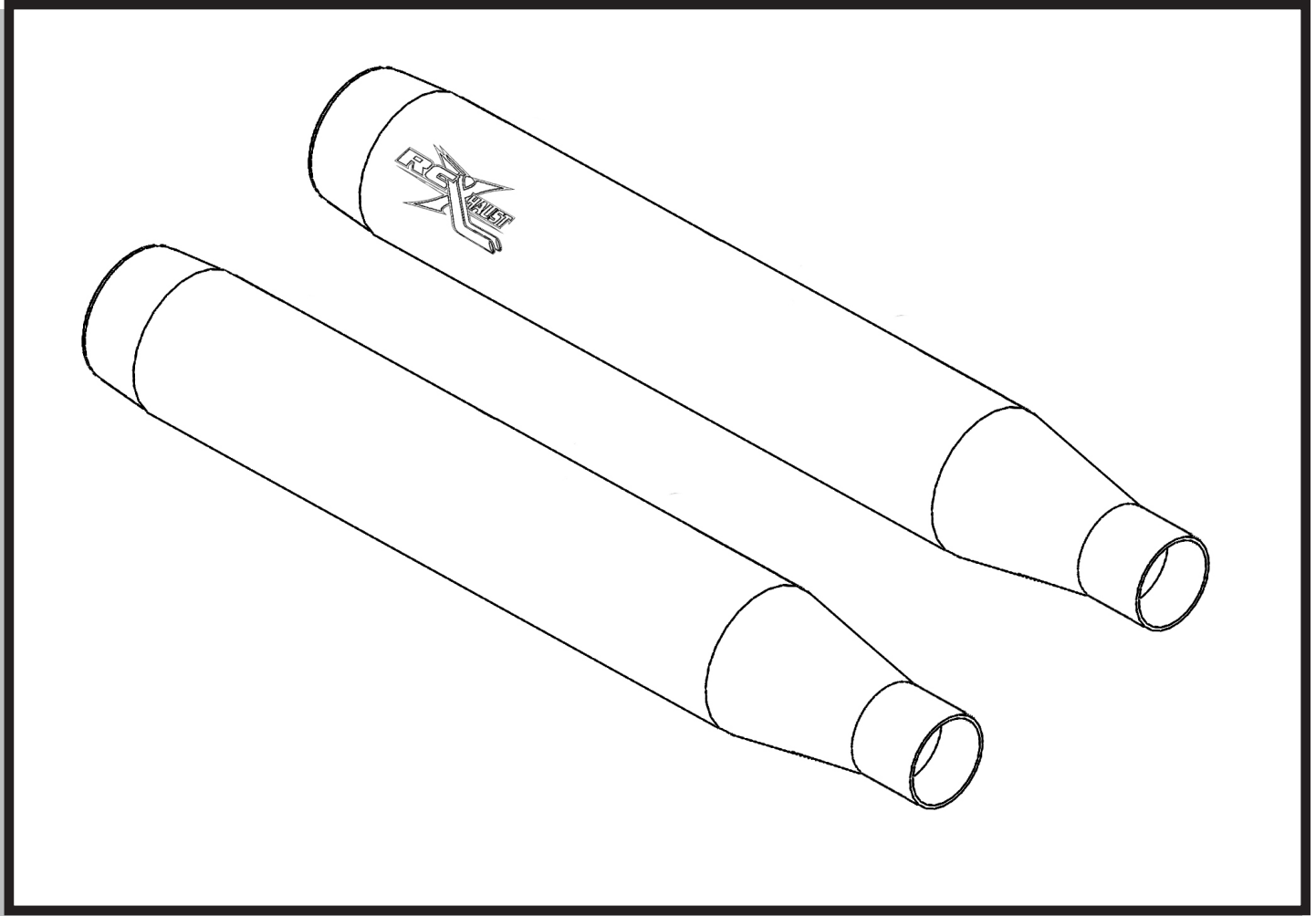




RCX220C, RCX220B

3.0" SLIP-ON EXHAUST

2014 - UP INDIAN SCOUT



PARTS INCLUDED

Ref.	Part Number	Description	Qty
1)	RCXCAN-220T	Muffler Assembly, Top	1
2)	RCXCAN-220B	Muffler Assembly, Bottom	1
3)	F04-20-04BHC	Screw, 1/4-20x1/2"BHC	4
4)	F06-00-375SS	Washer, 3/8"	4
5)	F06-16-16HHZ	3/8"-16x2" Hex Bolt	1
6)	F06-16-14HHZ	3/8"-16x1-3/4" Hex Bolt	1
7)	F06-16-NYZ	Nut, 3/8-16 Nylok Zinc	2



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NOTE

RCX exhaust systems may not meet EPA and/or carb emissions in the State of California or other States with similar emission control restrictions. End user of product shall determine acceptable use in compliance with local and federal laws. User of product assumes all risk and financial obligations in violation of such regulations as a result of vehicle inspections or emission tests.

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- 1) Make sure the motorcycle is cool and place securely on a service lift or center stand.
- 2) Using a flat blade screw driver, remove the heat shield clamp and the heat shield covering the muffler to exhaust head pipes.
- 3) Using a 1/2" wrench loosen both muffler band clamps on the inlet of each muffler.
- 4) Again using a 1/2" wrench, remove the mounting bolts attaching the mufflers to the support bracket.
- 5) Carefully slide each muffler off head pipes and remove the factory band clamps.
- 6) Install the factory band clamps over the inlet of each RCX muffler with nut facing downward.
- 7) Slide the bottom RCX muffler onto the head pipe first, followed by the top muffler which is marked with the RCX logo. The top muffler mounting flange should overlap the bottom muffler flange.
- 8) Attach RCX mufflers to the support bracket using the supplied 3/8-16 hex bolts, nuts & washers
Note: The Longer 2" bolt goes in the front hole of the bracket.
- 9) Tighten the two exhaust band clamps on the front of each muffler. (Torque 40-45 ft/lbs)
- 10) Inspect all hardware for tightness and start motorcycle. **(See Care & Maintenance below)**
- 11) After first initial ride, allow mufflers to cool and re-torque muffler band clamps.

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After installation thoroughly clean RCX mufflers with a soft cloth to remove any oil, dirt or fingerprints with a solvent that leaves no residue (chrome polish, glass cleaner, alcohol, etc) before starting. Discoloration is possible due to overheating if bike is left at idle for a long period of time and if intake leaks are present.

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All RCX products are warranted against defects in material and workmanship for a period of 90 days. RC Components will not warranty any product that has been abused, misused, improperly installed or modified. A return authorization number and a copy of the original invoice must accompany all returned RCX products.



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